

Characteristics:

Capacity max	32 mm th 2,5 steel Rm=400N/mm ²
Tube diameter max	32mm
Tube diameter min	5 mm
Tube length max	2000 mm
Centerline radius max	150 mm
Centerline radius min	-
Vertical stroke for each tool	150 mm right & left
Internal carriage maximum O.D.	32 mm
Dimension L x l x h	4300 X 2400X2000 mm
Standard machine colours	frame : grey RAL 7016 mobile parts : yellow RAL 1003 electrical cabinet : grey RAL 7035

10 numerical axes:

Bending
Clamp die tightening
Pressure die tightening
Pressure die booster right
Pressure die booster left
Horizontal radius
Vertical head
Linear tube
Tube rotation
Mandrel

